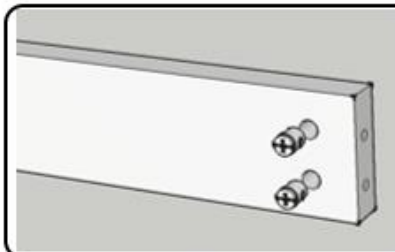


# Assembly Guide

	Hex 7/16	x2		x1		x4
	H-1	x8		x4		x10
	H-2	x8		x2		x4
	F-2	x2		x6		

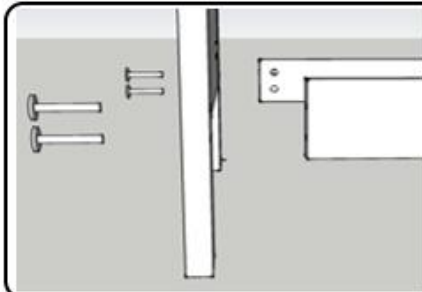
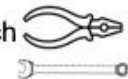


Step 1: install the eight H-2 pieces into stretchers rails holes at each end then make sure to correctly align the H-2 pieces.

Required tool Not provided  
-Phillips screwdriver  
or Square screwdriver



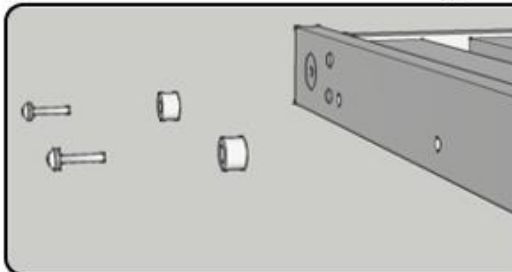
-Combination wrench  
or Plier



Step 2: Install the two stretcher rail on the arms with the H-1 Bronze screw while keeping a small gap to be sure the backseat can slide correctly between both arms grooves.

## Warning:

You must keep a small gap until the very end of the step 4



Step 3: Install the four round Delrins 5/8 with the G-1 screws on both side of the backseat.

Fig.1: Assembly of the delrin with screws.  
Insert the screw into the large hole of the delrin.

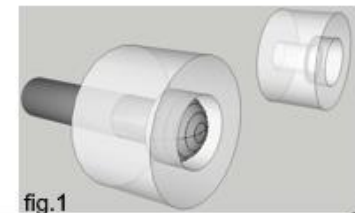
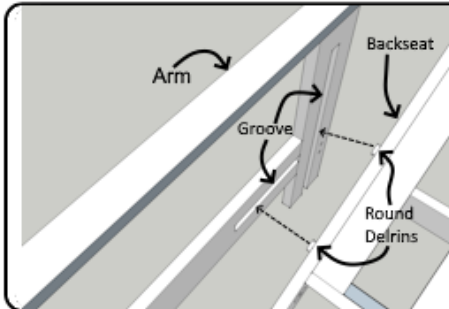


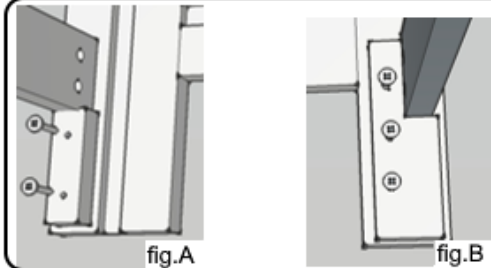
fig.1

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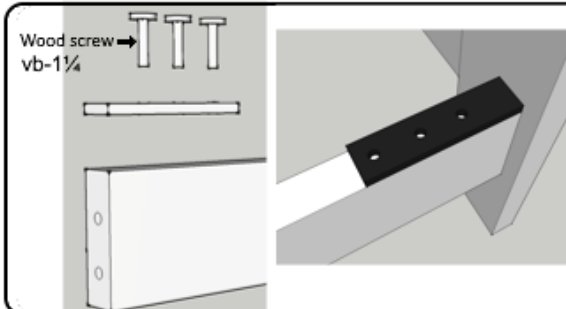
Step 4: Raise the Backseat then slide it between the arms. Watch out to align all Delrins into the both side arms grooves before tight up the stretchers rails H-1 screws with the given allen key.



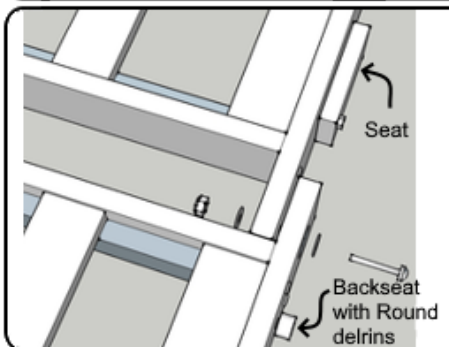
Step 5: Fix the Front and back stretchers rails supports (see Fig.A and Fig.B) under both side of the stretchers rails with the VB-1½ screws.

\* Fig.A: Back stretcher support

\* Fig.B: Front stretchers support



Step 6: Fix the Flat Delrins with the VB-1¼ Wood screws on both sides of the front stretchers rail. Place the off center hole towards the inside faces of the arms.



Step 7: Fix the seat with the backseat using the two Yellow Hex 7/16 screws, the four flat washer and the two nuts.

Ideally, use a 7/16 screwdriver socket and a 7/16 combination wrench (not provided).

**Warning:**

Do not overtight. Keep a light gap between the backseat and the seat.